



| Parts List | | | | | | |
|------------|-------|----------|---------------------------------------|-----|---------|----------|
| Ref | Class | Part | Description | Qty | Comment | Footnote |
| 1 | 831 | 5347A 3 | CYLINDER BLOCK AND CRANKCASE ASSEMBLY | 1 | | |
| 2 | 17 | 20032 | DOWEL PIN, CYLINDER BLOCK | 2 | | |
| 3 | 17 | 20323 | DOWEL PIN, CYLINDER BLOCK | 1 | | |
| 4 | 22 | 32802 | PLUG, PIPE - WATER PRESSURE | 2 | | |
| 5 | 16 | 68164 | STUD, CARBURETOR MOUNTING | 4 | | |
| 6 | 16 | 68165 | STUD, CRANKCASE TO DRIVE | 2 | | |
| 7 | 17 | 20033 | DOWEL PIN, CRANKCASE TO CYL | 2 | | |
| 8 | 16 | 68168 | STUD CYL. BLOCK TO DRIVE SH. | 2 | | |
| 9 | 16 | 68166 | STUD, CYL. BLOCK TO DRIVE | 2 | | |
| 10 | 16 | 68167 | STUD, CYL. CLOCK TO DRIVE | 2 | | |
| 11 | 22 | 29111 | CONNECTOR, WATER TELL TALE | 1 | | |
| 12 | 10 | 69097 | SCREW, CRANKCASE TO CYLIND | 13 | | |
| 12 | 10 | 69091 | SCREW, CRANKCASE TO CYLIND | 1 | | |
| 13 | 10 | 69089 | SCREW, CRANKCASE TO CYLIND | 4 | | |
| 15 | 11 | 46793 | NUT, CRANKCASE SCREW | 18 | | |
| 16 | 10 | 26801 | SCREW, MAIN BEARING LOCKIN | 2 | | |
| 17 | 14 | 20091 | TAB WASHER, BEARING LOCKIN | 3 | | |
| 18 | 10 | 20359 | SCREW, CENTER MAIN BEARING | 1 | | |
| 19 | 32 | 34395A 1 | TUBE, BALANCE - MAIN BEARING | 1 | | |
| 20 | 22 | 29111 | CONNECTOR, BALANCE TUBE TO | 2 | | |
| 21 | 54 | 20386 | CLAMP, BALANCE TUBE TO CON | 2 | | |
| 22 | | 58124A 8 | SWITCH ASSEMBLY, MERCURY | 1 | | |
| 23 | 10 | 48408 | SCREW, MERCURY SWITCH TO | 1 | | |
| 24 | 21 | 64871A 2 | CHECK VALVE ASSEMBLY, BLEE | 1 | | |
| 26 | 32 | 54936 | HOSE, CYLINDER BLEED | 1 | | |
| 27 | 22 | 65857 | CONNECTOR, CYLINDER BLEED | 1 | | |
| 28 | 54 | 20387 | CLAMP, BLEED HOSE ATTACHIN | 4 | | |